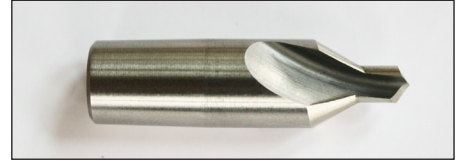


Unidapt System Centerdrill 90° and 100° Insert

These centerdrill inserts are used in conjunction with the Unidapt Adapter or Morse Taper Sleeves. They are available in all tip forms and material types to better suit each manufacturing application.



90° Insert						
Fits Holder Size	Drill Type	Part No.		Outside Diameter	Drill Diameter	Overall Length
		HSS	COBALT			
UA1	U0-90	30-90-197	29-CO-197	1/8	1/32	3/4
UA1	U1-90	30-90-198	29-CO-198	3/64	1/8	3/64
UA2	U2-90	30-90-199	29-CO-199	3/16	5/64	1
UA3	U3-90	30-90-200	29-CO-200	1/4	7/64	1-1/16
UA4	U4-90	30-90-201	29-CO-201	5/16	1/8	1-3/16
UA5	U5-90	30-90-202	29-CO-202	7/16	3/16	1-9/16
UA6	U6-90	30-90-203	29-CO-203	1/2	7/32	1-11/16
UA7	U7-90	30-90-204	29-CO-204	5/8	1/4	1-15/16

100° Insert						
Fits Holder Size	Drill Type	Part No.		Outside Diameter	Drill Diameter	Overall Length
		HSS	COBALT			
UA1	U0-100	30-100-197	28-CO-197	1/8	1/32	3/4
UA1	U1-100	30-100-198	28-CO-198	3/64	1/8	3/64
UA2	U2-100	30-100-199	28-CO-199	3/16	5/64	1
UA3	U3-100	30-100-200	28-CO-200	1/4	7/64	1-1/16
UA4	U4-100	30-100-201	28-CO-201	5/16	1/8	1-3/16
UA5	U5-100	30-100-202	28-CO-202	7/16	3/16	1-9/16
UA6	U6-100	30-100-203	28-CO-203	1/2	7/32	1-11/16
UA7	U7-100	30-100-204	28-CO-204	5/8	1/4	1-15/16