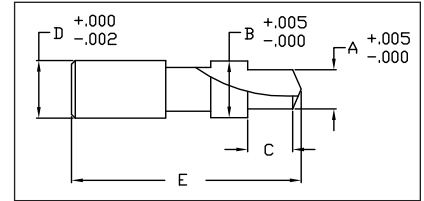


English Drill and Counterbores

The LINK Counterbore is designed to drill and counterbore in one operation to allow for sufficient clearance for a socket head cap screw. Two standard sizes available; request the 3XD are offered with an extended three times the drill diameter drill length to accommodate thicker materials. All drills come with a 134° self-centering point and a straight shank for standard chucking or use with a collet.



Part No.	English Screw	Drill DIA (A)	Counterbore DIA (B)	Drill Length (C)	Shank DIA (D)	OAL (E)
50-L2-178	#3	.110	.175	.220	3/16	1-1/16
50-L2-179	#4	.125	.197	.220	1/4	1-3/16
50-L2-180	#5	.138	.220	1/4	1/4	1-7/32
50-L2-181	#6	.150	.242	1/4	1/4	1-7/32
50-L2-182	#8	.178	.290	9/32	5/16	1-15/32
50-L2-183	#10	.200	.332	5/16	5/16	1-1/2
50-L2-184	1/4	.280	.406	3/8	7/16	1-3/4
50-L2-185	5/16	.340	.490	3/8	1/2	1-15/16
50-L2-186	3/8	.406	.593	15/32	5/8	2-11/32
50-L2-187	7/16	.468	.687	1/2	5/8	2-1/2
50-L2-188	1/2	.532	.781	9/16	5/8	2-11/16