

## Carbide Four Flute Performance Chamfers – 60°/82°/90°

- Designed for deburring, chamfering and profiling features
- Manufactured from premium submicron solid carbide
- Point Angles: 60°/82°/90°
- Coatings available upon request



| Drill Type | Part No.                                  |   |   | Body Diameter | Overall Length | Shank Diameter |
|------------|---|---|---|---------------|----------------|----------------|
|            | 60° 4-Flute Performance Chamfer - Carbide | 82° 4-Flute Performance Chamfer - Carbide | 90° 4-Flute Performance Chamfer - Carbide |               |                |                |
| 1          | 90-CB-409                                 | 90-CB-565                                 | 91-CB-571                                 | 1/8           | 2              | 1/8            |
| 2          | 90-CB-410                                 | 90-CB-566                                 | 91-CB-572                                 | 3/16          | 2              | 3/16           |
| 3          | 90-CB-411                                 | 90-CB-567                                 | 91-CB-573                                 | 1/4           | 2-1/2          | 1/4            |
| 4          | 90-CB-412                                 | 90-CB-568                                 | 91-CB-574                                 | 5/16          | 2-1/2          | 5/16           |
| 5          | 90-CB-413                                 | 90-CB-569                                 | 91-CB-575                                 | 3/8           | 2-1/2          | 3/8            |
| 6          | 90-CB-414                                 | 90-CB-570                                 | 91-CB-576                                 | 1/2           | 3              | 1/2            |