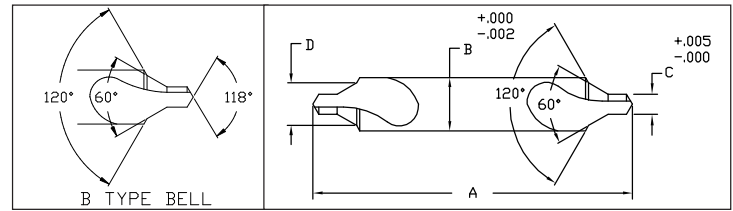


### Carbide Centerdrill B Type Bell

- Dual-purpose 60° drill with 120° flare for chamfering
- Manufactured from premium submicron solid carbide
- Coatings available upon request



Drill Type	Part No	Body Diameter	Drill Diameter	Overall Length	Bell Diameter	Tolerances	
11B	25-CB-137	1/8	3/64	1-1/2	0.100	Body Diameter	+ .000 / - .001
12B	25-CB-138	3/16	1/16	2	0.150	Drill Diameter	+ .003 / - .000
13B	25-CB-139	1/4	3/32	2	0.200	Drill Length	± .005
14B	25-CB-140	5/16	7/64	2-1/8	0.250	Overall Length	± .031
15B	25-CB-141	7/16	5/32	2-3/4	0.350	Bell Diameter	± .005
16B	25-CB-142	1/2	3/16	3	0.400	Point Angle	± 1°
17B	25-CB-143	5/8	7/32	3-1/8	0.500	Countersink Angles	± 1°
18B	25-CB-144	3/4	1/4	3-1/2	0.600	Flute Design	Straight